

The print-out is not subject to the modification service.	<b>Disassembly and pressure discharge of STABILUS products prior to disposal</b>		Document No. STAB-Spec. 10009375
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			Ident. Doc.:SN 03.10-00/13
Intended for internal and external use	<p>1. GENERAL INFORMATION ON VENTING STABILUS PRODUCTS</p> <ul style="list-style-type: none"> <li>- Devices under pressure must be vented in accordance with the following instructions before being discarded.</li> <li>- Prior to venting, the special venting instructions for the relevant type of unit must be observed (page 3 to 19).</li> </ul> <p>The following instructions are generally applicable:</p> <ol style="list-style-type: none"> <li>1. The pressure tube must be clamped between two V-blocks without being deformed and in such a way that dimension X is at least 25 mm (see page 3 to 19). The pressure tube can be clamped over its entire length in the case of STAB-O-MAT and STAB-O-MAT column.</li> <li>2. For venting, the pressure tuber must be sawn or drilled open slowly at the specified points by using a H A N D S A W or a D R I L L of 3 diameter.</li> <li>3. Suitable measures must be taken to protect of persons (goggles and face visor covering saw cut) before sawing open since metal chips and oil can be ejected from the sawing point due to the high internal pressure.</li> <li>4. In the case of devices which can be blocked, eliminate the blocking effect by actuating the release plunger until the piston rod is fully extended. After sawing open, once again depress the release plunger to allow the remaining gas to escape. Observe preventive measures acc. to point 3.</li> <li>5. The DORSTOP must be positioned to its extended length before drilling.</li> <li>6. The unpressurized device must be disposed of in accordance with the waste lagislation. Gas spring and shock absorbers (dampers) are filled with oil. Dispose of old oil in compliance with the waste disposal law. Do not get into ground or in water systems.</li> </ol>		
	<p>- If correct disposal in accordance with these instructions or identification of the devices in accordance with points 2.1 to 2.13 is not possible, it is recommended to decide on the disposal in consultation with the delivering works.</p>		
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