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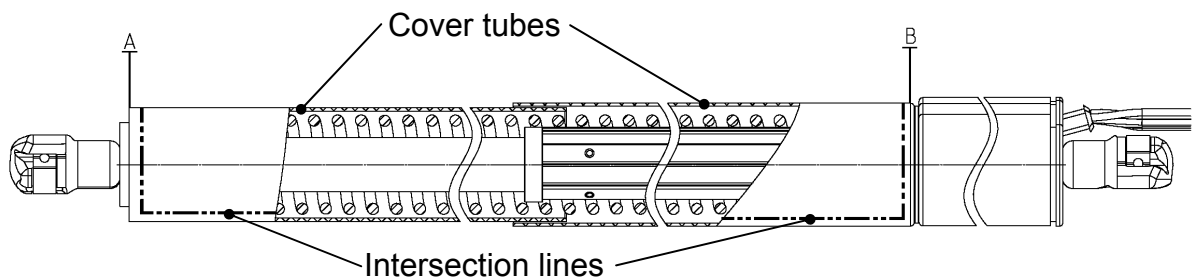
## Disassembly and pressure discharge of STABILUS products prior to disposal

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### 2.14 Model: POWERISE Spindle Drive

**The following 2 steps must be carried out in the indicated sequence.**

Step 1:



Cut open the cover tubes lengthwise using a suitable cutting tool (e.g. knife) and remove by opening up, to bare the coil spring completely.

**CAUTION!**

**The mechanical spring is pre-loaded between positioning points A and B**

Intended for internal and external use.

EN

DE: X | EN: X | ES: X | IT: X | PR: X | FR: X | RO: X  
Preceding edition: 11.11.1993

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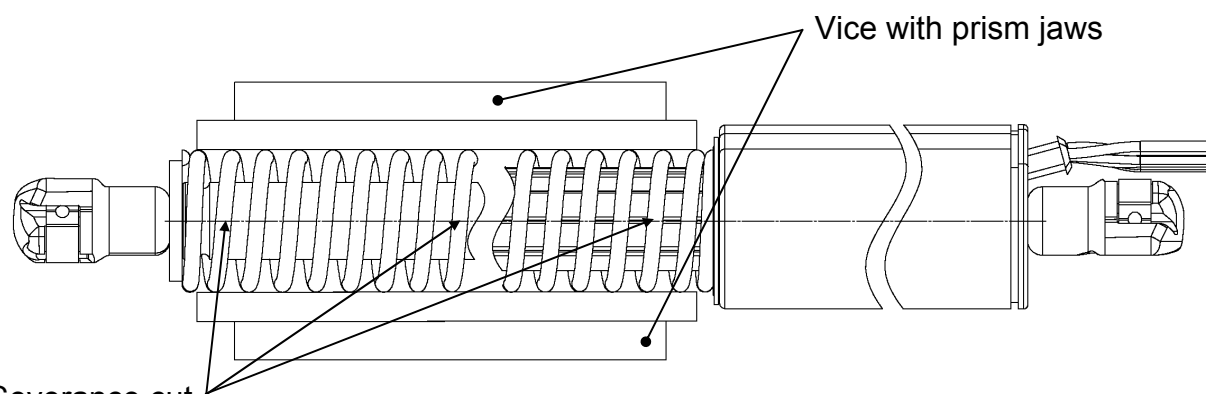
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### Step 2:

- Clamp the complete spindle drive above the mechanical spring in a vice with prism jaws.



- In at least 3 locations of the mechanical spring sever the windings using a right angle grinder with cutting-off wheel.  
 Make sure the severance cuts are parallel to spindle drive axle.  
 If possible after each severance cut turn the spring windings (clockwise) into one another.
- Turn the spring sections into one another until the pre-load is eliminated.

**CAUTION!**  
**When sectioning the spring windings beware of sudden impact strain on the cutting-off wheel. Severance work must only be performed by specialist staff. Observe the safety instructions!**

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