

# STABILUS

103531

## Replacement Instructions:

1. Follow general instructions on back of pouch. Read instructions through before beginning installation. Have someone to hold and support the hood, hatch, liftgate or trunk while replacing the old lift supports.
2. Remove the old lift support from the vehicle. Keep original hardware for use on new installation.
3. Use the provide cap screw to attach the provided bracket to the tube of the new lift support.
4. Detach the original rod-end bracket by driving out the roll pin.
5. Install the original bracket onto the rod-end of the new lift support. 1) Insert provided stud through the new lift support rod-end eyelet, 2) place bracket onto stud, 3) place provided washer onto stud, and 4) Secure with provided e-clip.
6. Detach the original tube-end mounting bracket from old lift support by drilling out the attachment rivet.
7. Install the original bracket onto the tube-end of the new lift support as follows: 1) place new spring washer over new stud, 2) place stud through original bracket, 3) place stud through tube bracket, and 4) secure assembly with new e-clip.
8. Install new lift support in the same orientation as the old lift support using the original mounting bolts.
9. Check that all connections are tight and secure.